

E-Flo UniDrum[™] Supply System

3A8736B

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Bulk Supply System for 300 Gallon (1200 Liter) Magnadrums or 1000 Liter totes. For professional use only.

Not approved for use in explosive atmospheres or hazardous (classified) locations.

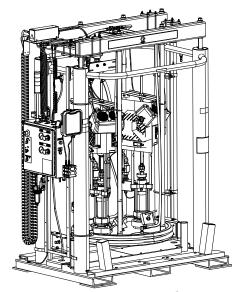
The E-Flo UniDrum Supply System is composed of either one (single) or two (tandem) Supply Units. The E-Flo UniDrum Supply System evacuates 300 gallon (1200 liter) magnadrums, 1000 liter totes, or other tote drums of the same size and capacity. The E-Flo UniDrum Supply System pumps and transfers flowable and highly viscous materials such as sealant, adhesives, and sound deadeners from bulk drums.

See page 3 for model information.

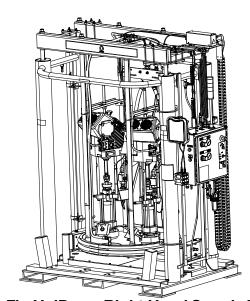


Important Safety Instructions

Read all warnings and instructions in this manual and in related manuals before using the equipment. Save all instructions.



E-Flo UniDrum Left Hand Supply Unit



E-Flo UniDrum Right Hand Supply Unit



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Related Manuals

Manual in English	Description
3A8735	E-Flo UniDrum Supply System Installation-Operation
3A6482	APD20 Advanced Precision Driver Instructions
3A6586	E-Flo SP Electric Pumps for Sealants and Adhesives Installation-Parts
3A6321	ADM Token In-System Programming Instructions
3A1244	Graco control Architecture Module Programming
3A1906	Light Tower Kit Instructions-Parts
311825	Dura-Flo® Lowers Instructions-Parts
311827	Dura-Flo [™] Lowers Repair-Parts

Models

The E-Flo UniDrum Supply Units listed below are covered in this manual. For specific pump information, refer to the chart in **Servicing the Pumps** in the E-Flo UniDrum Supply System Installation-Operation manual. See **Related Manuals** on page 2.

1000 Liter Units

	Left Side Mounted Enclosure					Right S	ide Mounted	Enclos	ure
				Carbo	n Steel				
Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure	Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure
26D395	290сс	Duty	230V	2800 psi (193 bar, 19.3 MPa)	26D407	290сс	CS/Severe Duty	230V	bar, 19.3 MPa)
26D396	290сс	Duty	400V/ Y	2800 psi (193 bar, 19.3 MPa)	26D408	290сс	CS/Severe Duty	400V/ Y	bar, 19.3 MPa)
26D397	290сс	CS/Severe Duty	480V	2800 psi (193 bar, 19.3 MPa)	26D409	290сс	CS/Severe Duty	480V	bar, 19.3 MPa)
26D392	430cc	CS/Severe Duty	230V	1900 psi (131 bar, 13.1 MPa)	26D404	430cc	CS/Severe Duty	230V	1900 psi (131 bar, 13.1 MPa)
26D393	430cc	Duty	400V/ Y	1900 psi (131 bar, 13.1 MPa)	26D405	430cc	CS/Severe Duty	400V/ Y	bar, 13.1 MPa)
26D394	430cc	CS/Severe Duty	480V	1900 psi (131 bar, 13.1 MPa)	26D406	430cc	CS/Severe Duty	480V	bar, 13.1 MPa)
26D398	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)	26D410	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)
26D399	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)	26D411	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)
26D400	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)	26D412	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)
Stainless Steel									
Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure	Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure
26D401	430cc	SS/ MaxLife		1900 psi (131 bar, 13.1 MPa)	26D413	430cc	SS/ MaxLife	230V	bar, 13.1 MPa)
26D402	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)	26D414	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)
26D403	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)	26D415	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)

300 Gallon Units

	Left Side Mounted Enclosure					Right	Side Mounte	d Enclos	sure
				Carboi	n Steel				
Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure	Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure
26D371	290сс	CS/Severe Duty	230V	2800 psi (193 bar, 19.3 MPa)	26D383	290сс	CS/Severe Duty	230V	2800 psi (193 bar, 19.3 MPa)
26D372	290сс	CS/Severe Duty	400V/ Y	2800 psi (193 bar, 19.3 MPa)	26D384	290сс	CS/Severe Duty	400V/ Y	2800 psi (193 bar, 19.3 MPa)
26D373	290сс	CS/Severe Duty	480V	2800 psi (193 bar, 19.3 MPa)	26D385	290сс	CS/Severe Duty	480V	2800 psi (193 bar, 19.3 MPa)
26D368	430cc	CS/Severe Duty	230V	1900 psi (131 bar, 13.1 MPa)	26D380	430cc	CS/Severe Duty	230V	1900 psi (131 bar, 13.1 MPa)
26D369	430cc	CS/Severe Duty	400V/ Y	bar, 13.1 MPa)	26D381	430cc	CS/Severe Duty	400V/ Y	1900 psi (131 bar, 13.1 MPa)
26D370	430cc	CS/Severe Duty	480V	1900 psi (131 bar, 13.1 MPa)	26D382	430cc	Duty	480V	1900 psi (131 bar, 13.1 MPa)
26D374	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)	26D386	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)
26D375	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)	26D387	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)
26D376	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)	26D388	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)
Stainless Steel									
Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure	Supply Unit Part No.	Pump Size	Pump Type	Voltage	Max Fluid Working Pressure
26D377	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)	26D389	430cc	SS/ MaxLife	230V	1900 psi (131 bar, 13.1 MPa)
26D378	430cc	SS/ MaxLife	400V/ Y	bar, 13.1 MPa)	26D390	430cc	SS/ MaxLife	400V/ Y	1900 psi (131 bar, 13.1 MPa)
26D379	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)	26D391	430cc	SS/ MaxLife	480V	1900 psi (131 bar, 13.1 MPa)

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

▲ DANGER



SEVERE ELECTRIC SHOCK HAZARD

This equipment can be powered by more than 240 V. Contact with this voltage will cause death or serious injury.



- Turn off and disconnect power at main switch before disconnecting any cables and before servicing equipment.
- This equipment must be grounded. Connect only to grounded power source.
- All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

** MARNING**



MOVING PARTS HAZARD

Moving parts can pinch, cut or amputate fingers and other body parts.



- Keep clear of moving parts.
- Keep your hands away from the follower plate and the lip of the drum while the ram is operating.
- Keep your hands away from the ram frame while the ram is operating.
- Do not operate equipment with protective guards or covers removed.
- Equipment can start without warning. Before checking, moving, or servicing equipment, follow the **Pressure Relief Procedure** and disconnect all power sources.



** MARNING**

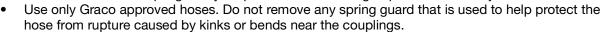


SKIN INJECTION HAZARD

High-pressure fluid from gun, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment.



- Do not spray without tip guard and trigger guard installed.
- Engage trigger lock when not spraying.
- Do not point gun at anyone or at any part of the body.
- Do not put your hand over the spray tip.
- Do not stop or deflect leaks with your hand, body, glove, or rag.
- Follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses and couplings daily. Replace worn or damaged parts immediately.







FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:



- Use equipment only in well-ventilated area.
- Eliminate all ignition sources, such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static sparking).
- Ground all equipment in the work area. See **Grounding** instructions.
- Never spray or flush solvent at high pressure.
- Keep work area free of debris, including solvent, rags and gasoline.
- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Use only grounded hoses.
- Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are anti-static or conductive.
- Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.





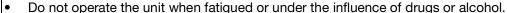


△WARNING



EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.





- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Specifications** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Specifications** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheets (SDSs) from distributor or retailer.
- Turn off all equipment and follow the **Pressure Relief Procedure** when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- · Keep children and animals away from work area.
- Comply with all applicable safety regulations.



SPLATTER HAZARD

Hot or toxic fluid can cause serious injury if splashed in the eyes or on skin. During blow off of platen, splatter may occur.

Use minimum air pressure when removing platen from drum.



BURN HAZARD

Equipment surfaces and fluid that is heated can become very hot during operation. To avoid severe burns:

Do not touch hot fluid or equipment.



TOXIC FLUID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read Safety Data Sheets (SDSs) to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.



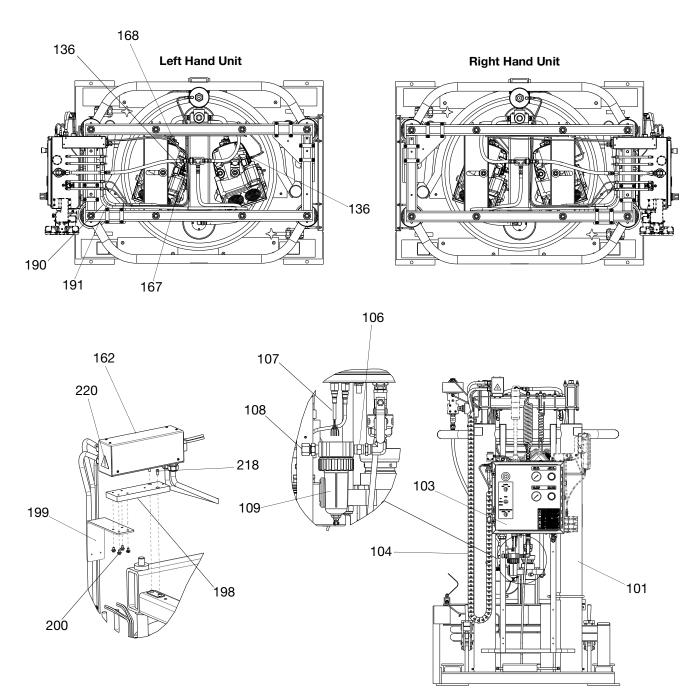
PERSONAL PROTECTIVE EQUIPMENT

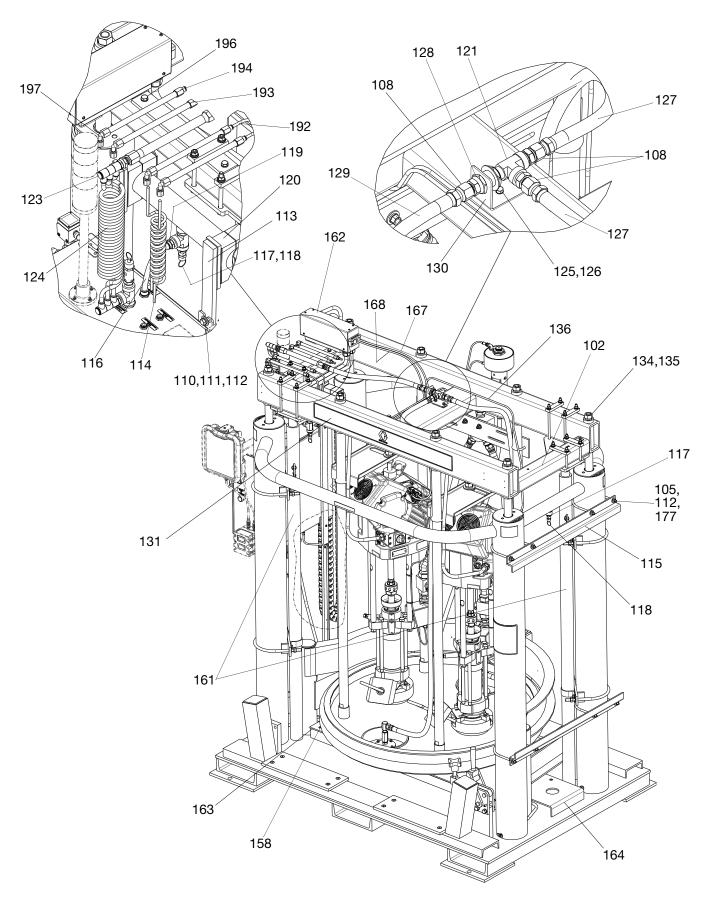
Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:

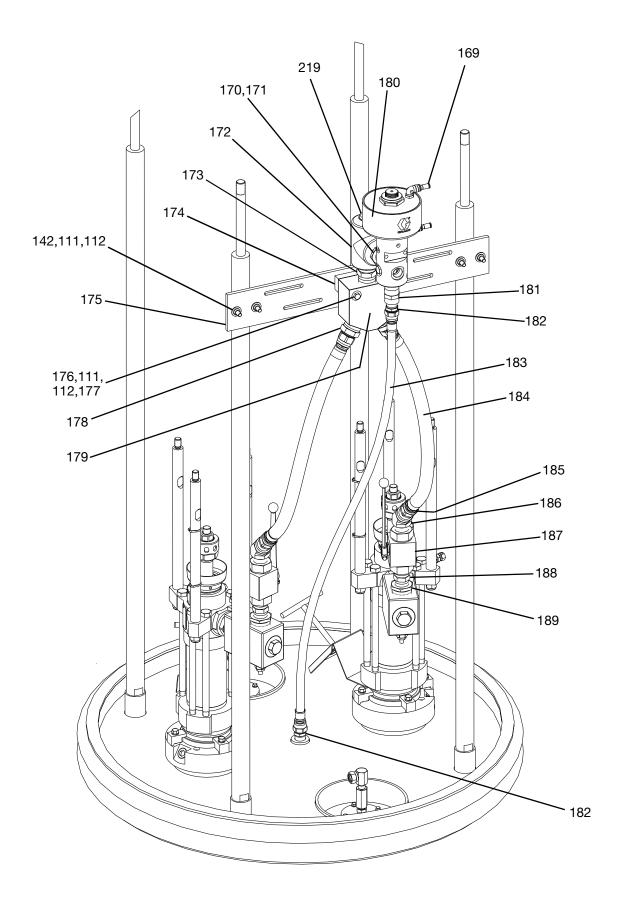
- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

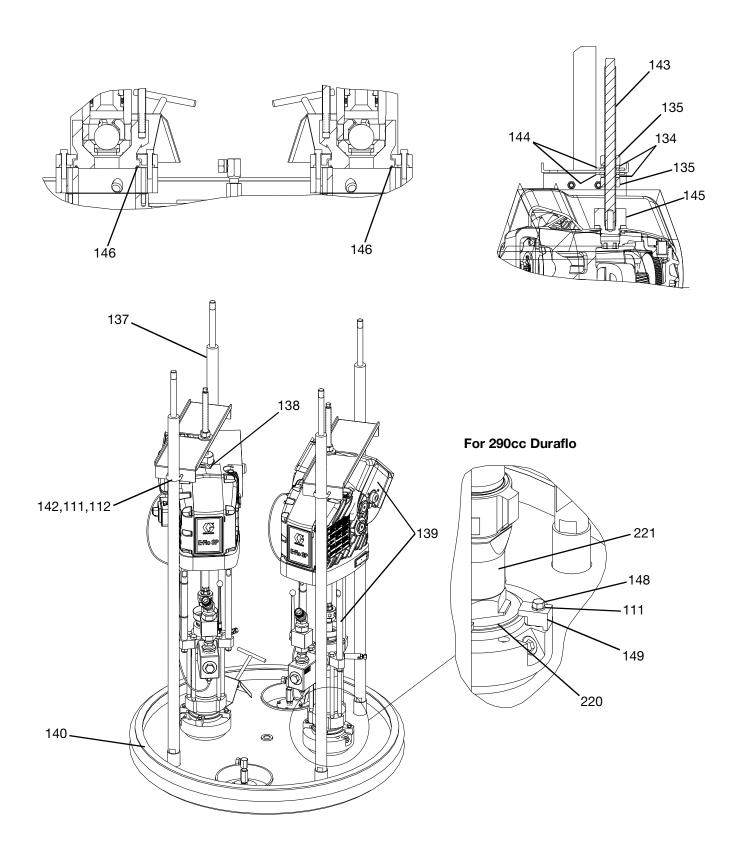
Parts

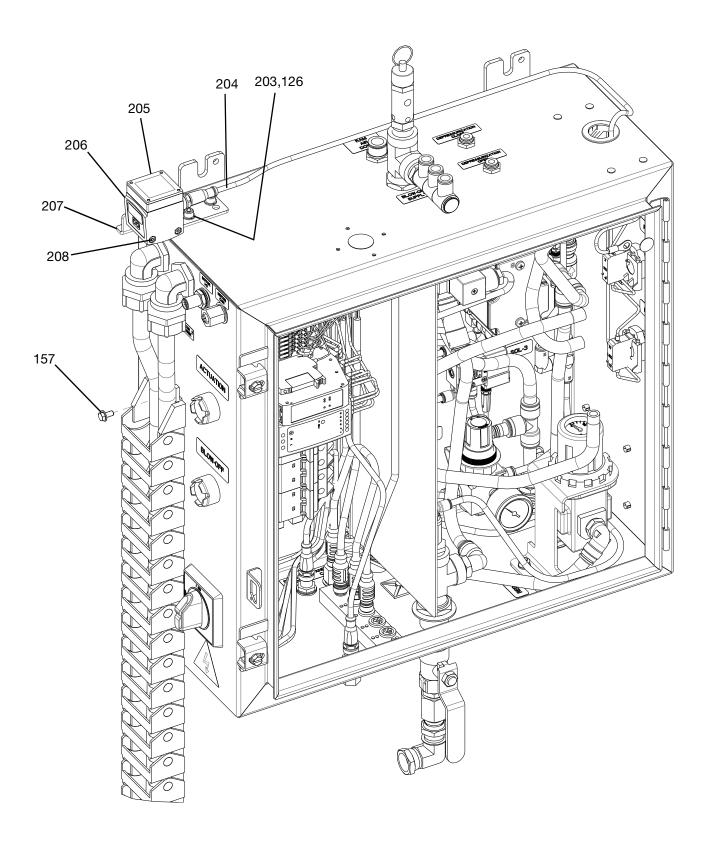
300 Gallon Supply Unit, 26D368











300 Gallon Supply Unit, 26D368

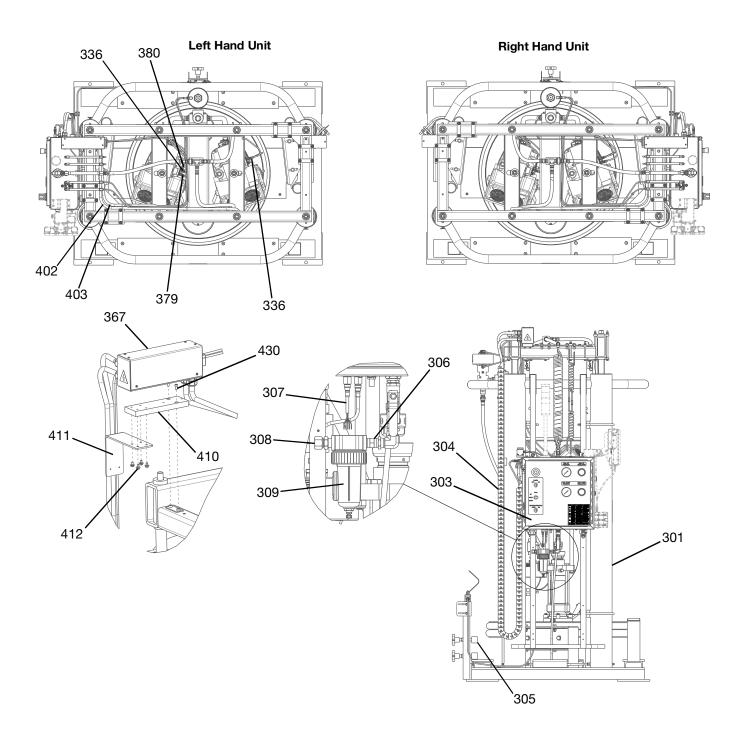
112 C19200 WASHER, plain 28 113 SUPPORT, enclosure, 300 gallon, UniDrum, electric 1 114 517288 TUBE, coiled 1 115 241844 BRACKET, mounting 2 116 054139 TUBE, nylon, rd 0.6 117 100206 BUSHING, pipe 2 118 116643 VALVE, safety, relief, air 2 119 125411 FITTING, connector, male, 1/2 NPTF 1 120 517272 CLAMP, support 2 121 108126 FITTING, tee, street 2 122 125465 FITTING, swivel, straight, 1/2 NPT 2 123 MANIFOLD, 1/2 NPT, 3 port, 3/8 PTC, swivel 1 124 TUBE, coiled, .375 OD, 3X, 15 turns 1 125 100333 SCREW, cap, nex head 2 126 100016 WASHER, lock 2 127 HOSE, coupled, 84 in. 2 128 512905	Ref.	Part	Description	Qty.
103	101	241902	ELEVATOR, assembly 300 gallon	1
Indicate Indicate	102	617204	CARRIAGE, weldment, 300 gallon	1
104	103		MODULE, control, UniDrum,	1
UniDrum, 300 gallon 105 C51238 BOLT, "U" 4 4 106 C20485 FITTING, nipple, hex 1 107 120997 CABLE, TURCK, RS 4T-4 1 108 C19019 FITTING, union swivel 4 109 106149 FILTER, air, 1/2 NPT 1 110 C19124 SCREW, cap, hex head 4 111 100133 WASHER, lock, 3/8 20 112 C19200 WASHER, plain 28 113 SUPPORT, enclosure, 300 gallon, UniDrum, electric 114 517288 TUBE, coiled 1 115 241844 BRACKET, mounting 2 116 054139 TUBE, nylon, rd 117 100206 BUSHING, pipe 2 118 116643 VALVE, safety, relief, air 2 119 125411 FITTING, connector, male, 1/2 NPTF 120 517272 CLAMP, support 2 125465 FITTING, tee, street 2 125465 FITTING, tee, street 122 125465 FITTING, swivel, straight, 1/2 NPT 2 123 MANIFOLD, 1/2 NPT, 3 port, 3/8 1 PTC, swivel 124 TUBE, coiled, .375 OD, 3X, 15 1 turns 125 100333 SCREW, cap, nex head 2 126 100016 WASHER, lock 2 127 HOSE, coupled, 84 in. 2 128 512905 FITTING, bulkhead 1 129 218093 HOSE, coupled 1 130 BRACKET, bulkhead, UniDrum, electric 131 LABEL, cross bar 2			electric, 230V, left hand	
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117 100206 BUSHING, pipe 2 118 116643 VALVE, safety, relief, air 2 119 125411 FITTING, connector, male, 1/2 NPTF 1 120 517272 CLAMP, support 2 121 108126 FITTING, tee, street 2 122 125465 FITTING, swivel, straight, 1/2 NPT 2 123 MANIFOLD, 1/2 NPT, 3 port, 3/8 PTC, swivel 1 124 TUBE, coiled, .375 OD, 3X, 15 turns 1 125 100333 SCREW, cap, nex head 2 126 100016 WASHER, lock 2 127 HOSE, coupled, 84 in. 2 128 512905 FITTING, bulkhead 1 129 218093 HOSE, coupled 1 130 BRACKET, bulkhead, UniDrum, electric 1 131 LABEL, cross bar 2	116	054139	TUBE, nylon, rd	0.5
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129 218093 HOSE, coupled 1 130 BRACKET, bulkhead, UniDrum, electric 1 131 LABEL, cross bar 2		512905		1
130 BRACKET, bulkhead, UniDrum, 1 electric 131 LABEL, cross bar 2				1
electric 131 LABEL, cross bar 2			•	1
101 E 1522, 01000 541				
134 101533 WASHER spring lock 12	131		LABEL, cross bar	2
	134	101533	WASHER, spring lock	12
135 101535 NUT, full hex 12	135	101535	NUT, full hex	12
136 121003 CABLE, can, female/female 3.0 M 1		121003	•	1
137 617180 ROD, connecting 4	137	617180	ROD, connecting	4
1 1 1 1	138		_	2
			•	2
S1 ADM		S1	ADM	
140 PLATE, RAM, CST, 300 gallon 1	140		PLATE, RAM, CST, 300 gallon	1

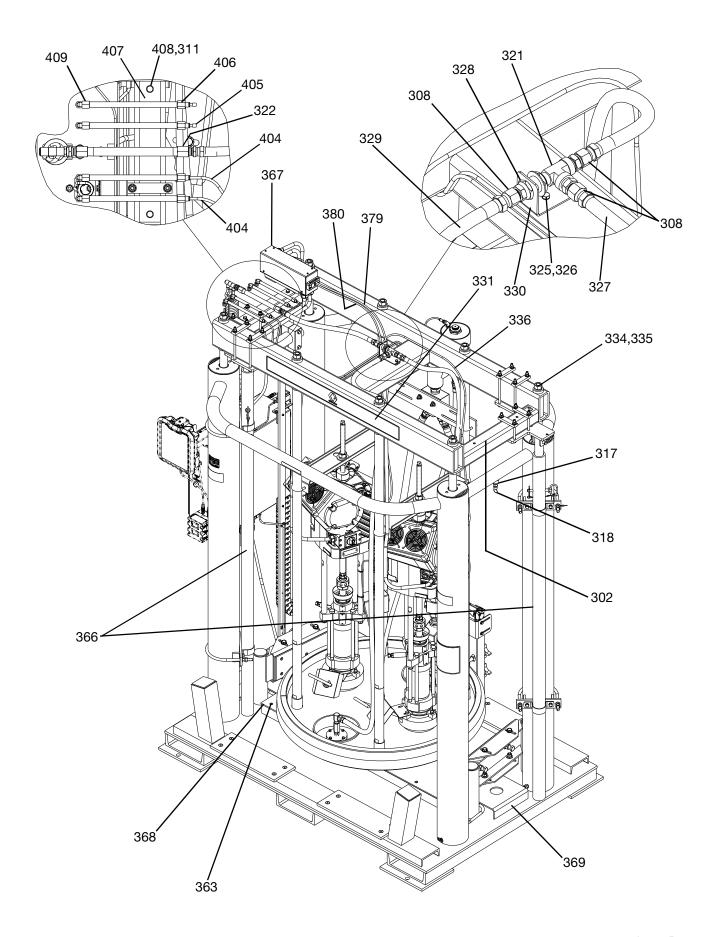
Ref.	Part	Description	Qty.
141		SUPPORT, APD20, UniDrum, 300	2
4.40	000450	gallon	6
142	C20450	BOLT, U	6
143	15J992	ROD, threaded	
144	C38182	WASHER, plain	4
145	15J991	ADAPTER, lift ring	2
146	109495	PACKING, o-ring	2
147	111803	SCREW, cap, hex head	4
148	196073	CLAMP	4
149		KIT, switch, LMT, 4 pin, oil tight	1
150	124415	CABLE, 5 pin, MF, 3.0M, molded	1
151	84/0805 /89	CABLE, tie mount, 1 x 1 SQW/adhesive	1
152	121728	CABLE, can, male-female, 4.0M	1
153		CABLE, M12, 8 pin, MF, 5M, molded	1
156		GRIP, cord, elbow, .6375, 3/4 NPT	2
157	128670	BOLT, flange head, serrated, M5, SST	4
158	C20811	SCREW, socket head, flat	12
161		SUPPORT, safety, lock out, UniDrum	1
162		JUNCTION BOX, UniDrum, electric, left hand	1
163	196085	COVER, left, UniDrum	1
164	196084	COVER, right, UniDrum	1
167	122487	CABLE, can, male-female, 1.5M	1
168		CABLE, M12, 8 pin, MF, 2M, molded	1
169	617569	FITTING, reducer, plug	2
170	C19661	BUSHING, reducing	1
171	C20487	FITTING, nipple, hex	1
172	C19491	FITTING, tee, 1-1/4 NPT(F)	1
173	C20490	FITTING, nipple, hex	1
174		PLATE, stand-off, manifold, 3 way	1
175	617203	BAR, support, UniDrum	1
176		SCREW, HHC, 3/8-16 x 4.50, MS,	2
_		GR5	
177	100307	NUT, hex	10
178	124968	FITTING, ADPT, JIC16 x 1.25 NPT, MM, 3K	2
179	15D140	MANIFOLD, 3 way, high pressure	1
180	V1M350	APPLICATOR, ball seat, 3/4 in.	1
181	16P292	COUPLING, pipe, 3/4 NPT, FXF, CS, zinc	1

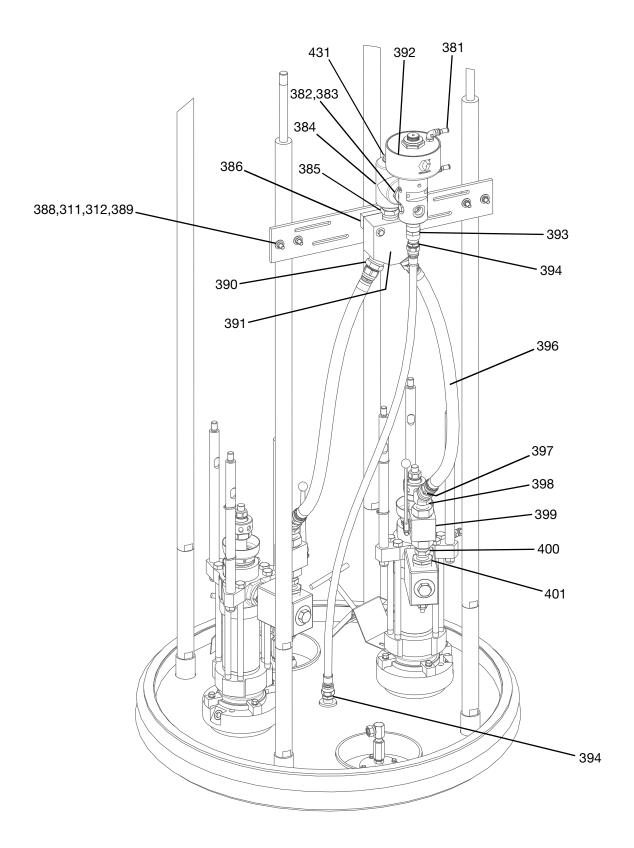
Ref.	Part	Description	Qty.
182	124406	FITTING, adapter, 3/4 NPT x 12	2
		JIC, MS	
183	16C542	HOSE, assembly, SS BRD, 3/4 x	1
		72, SS	
184	16D289	HOSE, assembly, SS BRD, 1 x	2
		36, SS	
185	123854	FITTING, adapter, JIC 16 x 1	2
		NPT, MM, MS,	
186	123888	FITTING, elbow, 45, 1 NPT, MF,	2
		CS, 4.2K	
187	521477	VALVE, ball, 1 in.	2
188	C20489	FITTING, nipple	2
189	C19668	FITTING, bushing, reducing	2
190		HARNESS, UNI, 300G, power,	1
		MTR1, JB, MTR	_
191		HARNESS, UNI, 300G, power,	1
		MTR2, JB, MTR	10
192	125473	TUBE, pneumatic, polyurethane	10
193	125424	FITTING, plug, tube, push, 1/4	2
194	114112	FITTING, connector, female	4
195		MANIFOLD, air, UniDrum, electric	1
196	100469	SCREW, cap, hex head	4
197	113532	FITTING, elbow, female	4
198		PLATE, MTG, junction, UniDrum,	1
		electric	-
199		BRACKET, track, cable, UniDrum	1
200	127047	SCREW, mach, hex, flange, M6 x	4
004	440040	1 x 10 mm	-
201	112248	NUT, hex	2
202	120993	NUT, hex, M5, with tooth washer	2
203	121112	SCREW, cap, socket head	2
204		HARNESS, UniDrum, M12, 5P,	ı
005		laser	1
205		COVER, protective, laser, IFM	1
206		SENSOR, optical, .3-6M, 24VDC	_
207		BRACKET, laser, UniDrum,	1
000		electric	2
208		SCREW, SHC, M4-0.7 x 45, SS	1
209		KNOB, disconnect, panel, black	2
218	101550	SCREW, cap, SCH	1
219		CAP, plug, 1-1/4 NPT, plastic	1
220▲	196548	LABEL, caution	ı

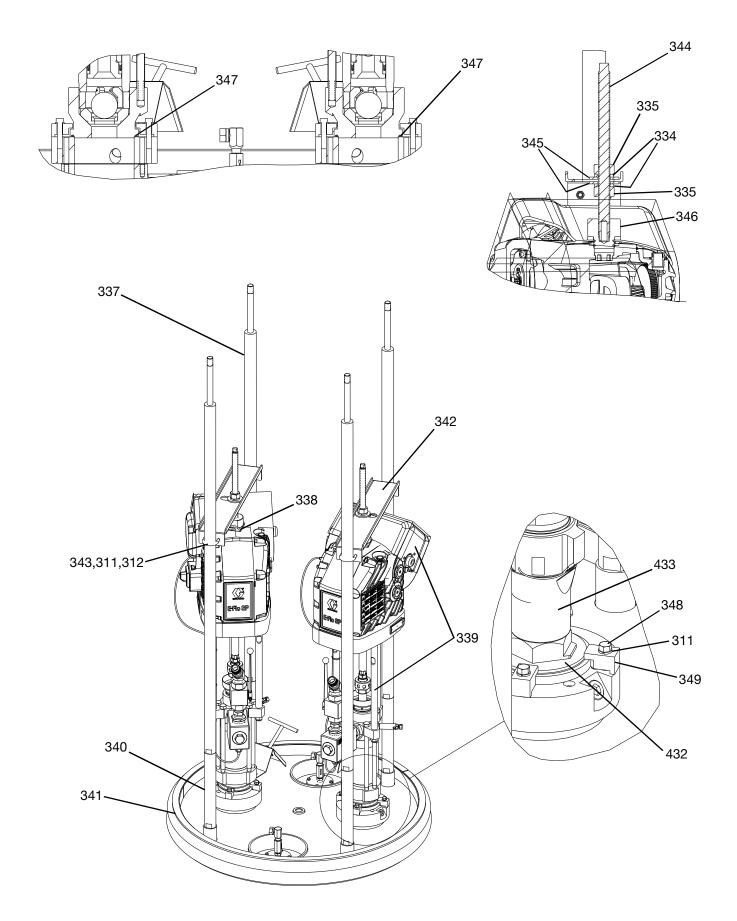
▲ Replacement safety labels, tags, and cards are available at no cost.

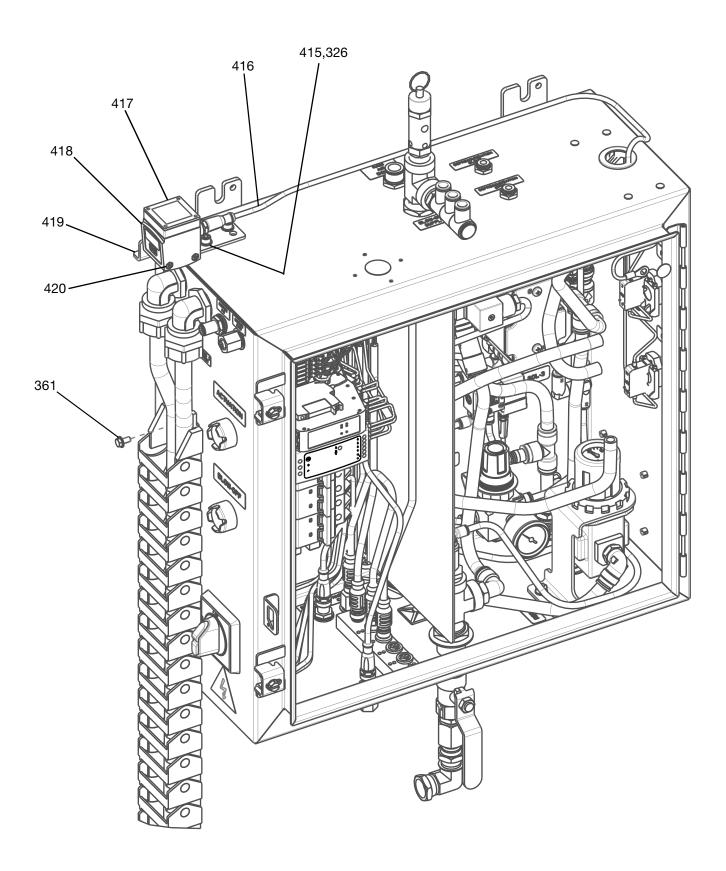
1000 Liter Supply Unit, 26D392











1000 Liter Supply Unit, 26D392

Ref.	Part	Description	Qty.
301		ELEVATOR, assembly,	1
		1000L,1900 mm	
302		CARRIAGE, weldment, 1000L	1
303		MODULE, control, UniDrum,	1
		electric, 230V, left hand	
304		CABLE, track, IGUS, 32 mm, UNI,	1
		1KL	
305	127040	BUMPER, polyurethane, 5/8-11	2
306	C20485	FITTING, nipple, hex	1
307	120997	CABLE, TURCK, RS 4T-4	1
308	C19019	FITTING, union swivel	4
309	106149	FILTER, air, 1/2 NPT	1
310	C19124	SCREW, cap, hex head	4
311	100133	WASHER, lock, 3/8	20
312	C19200	WASHER, plain	20
313		SUPPORT, enclosure, 1KL,	1
		UniDrum, electric	
314	517288	TUBE, coiled	2
315	123789	COUPLER, PTC, 1/4 in. OD	2
		tubing	
316	054139	TUBE, nylon, RD	1
317	100206	BUSHING, pipe	2
318	116643	VALVE, safety, relief, air	2
319	125411	FITTING, connector, male, 1/2	1
0.0	120111	NPTF	
320	517272	CLAMP, support	2
321	108126	FITTING, tee, street	2
322	125465	FITTING, swivel, straight, 1/2 NPT	2
323		MANIFOLD, 1/2 NPT, 3 port, 3/8	1
020		PTC, swivel	
324		TUBE, coiled, .375 OD, 3X, 20	1
		turns	
325	100333	SCREW, cap, hex head	2
326	100016	WASHER, lock	6
327		HOSE, coupled, 98 in.	2
328	512905	FITTING, bulkhead	1
329	218093	HOSE, coupled	1
330		BRACKET, bulkhead, UniDrum,	1
000		electric	
331		LABEL, cross bar	2
334	101533	WASHER, spring lock	12
335	101535	NUT, full hex	12
336	121003	CABLE, can, female/female 3.0M	1
337	617180	ROD, connecting	4
338	15J993	RING, lift, plate	2
		-	2
339	ED290C T1	PUMP, ESP, DF290CT, 240V, NO ADM	
340		ROD, standoff	4

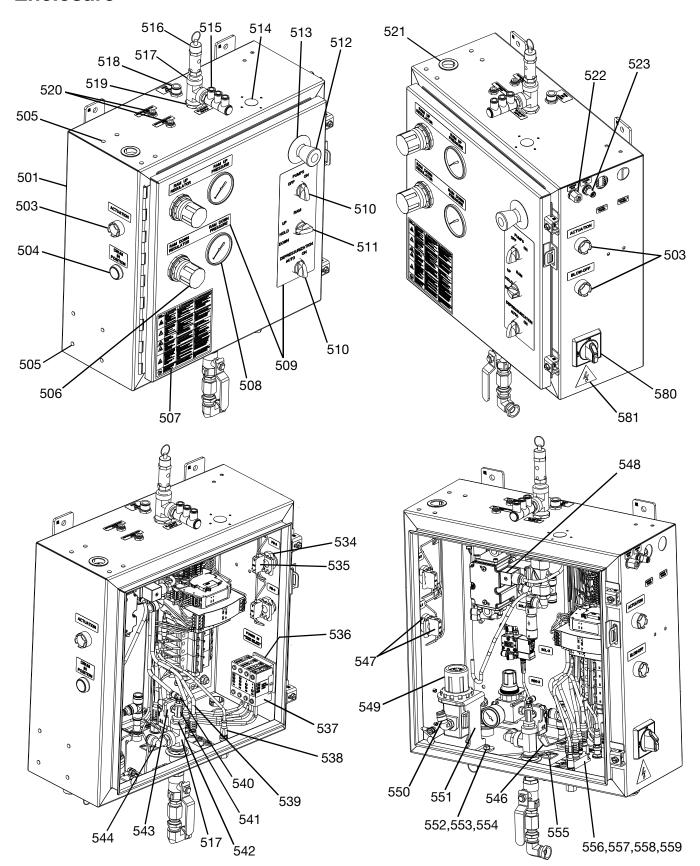
Ref.	Part	Description	Qty.
341	24R401	PLATE, ram, Check-Mate, 1000 mm	1
342		SUPPORT, NXT, support, 1000L	2
343	C20450	BOLT, U	6
344	15J992	ROD, threaded	2
345	C38182	WASHER, plain	4
346	15J991	ADAPTER, lift ring	2
347	109495	PACKING, o-ring	2
348	111803	SCREW, cap, hex head	4
349	196073	CLAMP	4
350		KIT, switch, limit, 4 pin, oil tight	1
351	124415	CABLE, 5 pin, MF, 3.0M, molded	1
352	100021	SCREW,CAP hex head	4
353	110755	WASHER, plain	4
354	16V867	BRACKET, switch, drum	1
355	84/0805	CABLE, tie mount, 1 x 1 SQW/adhesive	2
356	/89 121728	CABLE, can, male-female, 4.0M	1
357	121720	CABLE, M12, 8 pin, MF, 5M,	1
337		molded	<u>'</u>
360		GRIP, cord, elbow, .6375, 3/4 NPT	2
361	128670	BOLT, flange head, serrated, M5, SST	4
362	16V886	PAD, guide, side	2
363	C20811	SCREW, socket head, flat	22
366		SUPPORT, safety, lock out,	1
		UniDrum, 1	
367		JUNCTION BOX, UniDrum,	1
		electric, left hand	
368	196085	COVER, left, UniDrum	1
369	196084	COVER, right, UniDrum	1
372		SCREW, cap, flange head	8
373		GUIDE, rail	2
374	100681	NUT, jam, hex	4
375	113820	SCREW, cap, hex head	4
376	100321	NUT	8
377	100018	WASHER, lock, spring, 1/2	8
378	100696	WASHER, wrought	8
379	122487	CABLE, can, male-female, 1.5M	1
380		CABLE, M12, 8 pin, MF, 2M, molded	1
381	617569	FITTING, reducer, plug-in	2
382	C19661	BUSHING, reducing	1
383	C20487	FITTING, nipple, hex	1
384	C19491	FITTING, tee, 1-1/4 NPT(F)	1
	C20490	FITTING, nipple, hex	1

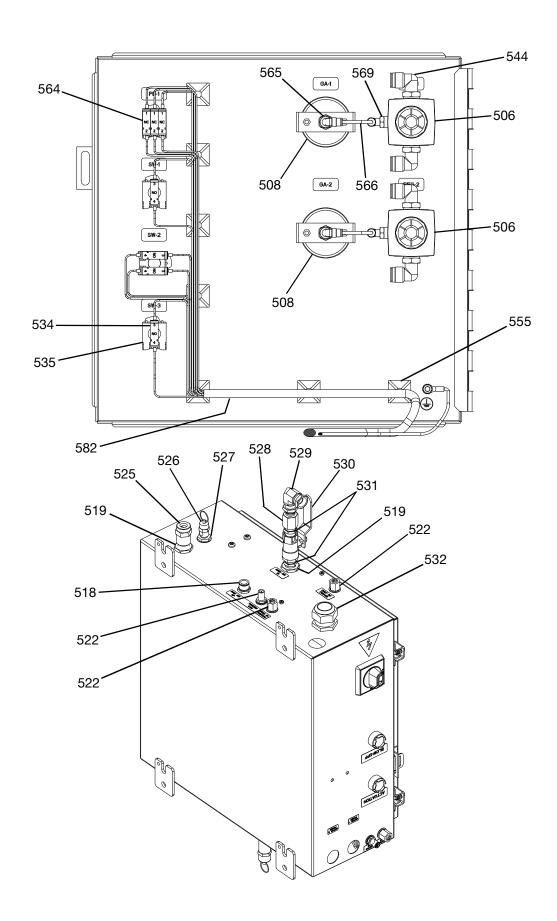
Ref.	Part	Description	Qty.
386		PLATE, stand-off, manifold, 3	1
		way	
387		BAR, support, 1000L	1
388		SCREW, HHC, 3/8-16 x 4.50, MS,	2
		GR5	
389	100307	NUT, hex	2
390	124968	FITTING, adapter, JIC 16 x 1.25	2
		NPT, MM, 3K	
391	15D140	MANIFOLD, 3 way, high pressure	1
392	V1M350	APPLICATOR, ball seat, 3/4 in.	1
393	16P292	COUPLING, pipe, 3/4 NPT, FXF,	1
		CS, zinc	
394	124406	FITTING, adapter, 3/4 NPT x 12 JIC, MS	2
395	16C542	HOSE, assembly, SS BRD, 3/4 x	1
		72, SS	
396	16D289	HOSE, assembly, SS BRD, 1 x	2
		36, SS	
397	123854	FITTING, adapter, JIC16 x 1 NPT,	2
		MM, MS	
398	123888	FITTING, elbow, 45, 1 NPT, MF,	2
		CS, 4.2K	_
399	521477	VALVE, ball, 1 in.	2
400	C20489	FITTING, nipple	2
401	C19668	FITTING, bushing, reducing	2
402		HARNESS, UniDrum, 1KL, power,	1
		MTR1, JB, MTR	
403		HARNESS, UniDrum, 1KL, power,	1
		MTR2, JB, MTR	40
404	125473	TUBE, pneumatic, polyurethane	10
405	125424	FITTING, plug, tube, push, 1/4	2
406	114112	FITTING, connector, female	4
407		MANIFOLD, air, UniDrum, electric	1
408	100469	SCREW, cap, hex head	4
409	113532	FITTING, elbow, female	4
410		PLATE, MTG, junction, UniDrum,	1
		electric	-
411		BRACKET, track, cable, UniDrum	1
412	127047	SCREW, mach, hex, flange, M6 x 1 x 10 mm	4
413	112248	NUT, hex	2
414	120993	NUT, hex, M5, with tooth washer	2
415	121112	SCREW, cap, socket head	2
416		HARNESS, UniDrum, M12, 5P,	1
		laser	
417		COVER, protective, laser, IFM	1
418		SENSOR, optical, .3-6M, 24VDC	1
419		BRACKET, laser, UniDrum,	1
		electric	
420		SCREW, SHC, M4-0.7 x 45, SS	2

Ref.	Part	Description	Qty.
421		KNOB, disconnect, panel, black	1
430	101550	SCREW, cap, SCH	2
431		CAP, plug, 1-1/4 NPT, plastic	1
432	190737	CYLINDER, intake	1
433	C38457	FITTING, coupling, reducing	1

▲ Replacement safety labels, tags, and cards are available at no cost.

Enclosure





Enclosure

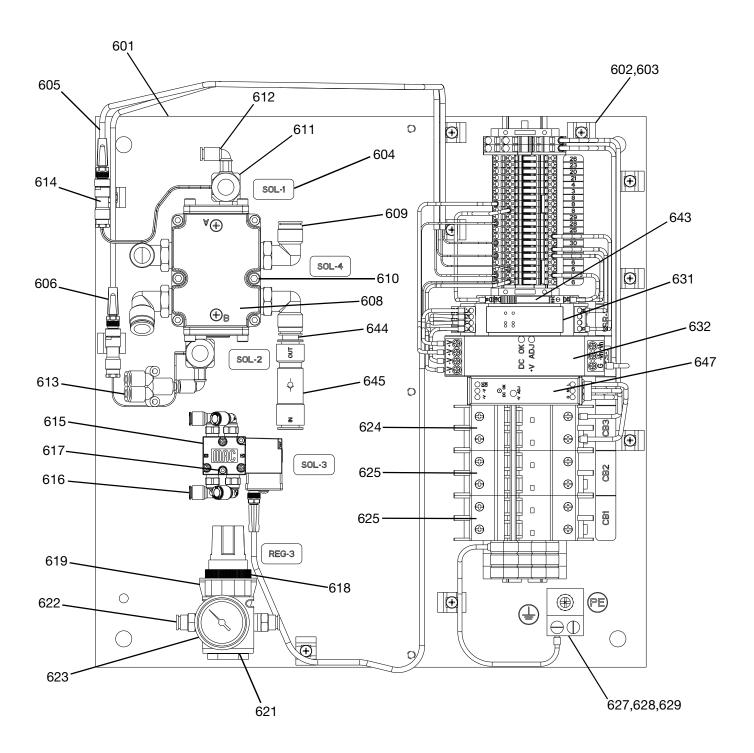
Ref.	Part	Description	Qty.
501		ENCLOSURE, control, uni,	1
		electric, right hand	
502		MODULE, panel, uni, electric,	1
		right hand	
503		BUTTON, operator, pb, flush,	3
		white, guard	
504	81/2056	RUTTON, opperator, pl, green	1
	-G/11	and the state of t	
505		PLUG, hole, snap-in, 0.25	8
		diameter, black	
506	16T410	REGULATOR, air 1/2 NPT	2
507▲	17J476	LABEL, safety, warning	1
508	125452	GAUGE, pressure, air, panel	2
506	123432	mount	_
F00			1
509		LABEL, enc, uni, electric, multiple	2
510	81/2063	SWITCH, operator, sel, 2P	_
	/11		-
511		BUTTON, operator, sel, 3P	1
	/11		
512	81/2060	BUTTON, mush, maint, twist, red	1
	-E/11		
513	81/2060	LABEL, legend, e-stop, 60 mm	1
	-EL/11		
514	123812	PLUG, hole, 0.875 in.	1
515		MANIFOLD, 1/2 NPT, 3 port, 3/8	1
		PTC, swivel	
516		VALVE, safety, relief, air, 10 psi	1
517	108126	FITTING, tee, street	2
518	125421	FITTING, bulkhead, union, M20 x	2
		1/2	
519	512905	FITTING, bulkhead	3
520	125420	FITTING, bulkhead, M14 x 1/4	2
		tube	
521	123679	BUSHING, wire protector, 1 3/8	1
		OD	
522	121612	CONNECTOR, thru, M12, MXF	4
523	122540	CONNECTOR, thru, M12, MXF, 8	1
020	122010	pin	
524		PLUG, hole, snap-in, 1.125	1
524		diameter, bl	
526	116643	VALVE, safety, relief, air	1
527	104641	FITTING, bulkhead	1
			1
528	125465	FITTING, swivel, straight, 1/2 NPT	
529	125466	FITTING, swivel, elbow, 1/2 NPT, MF	1
530	125512	VALVE, ball, vented, 0.500	1
531	125408	FITTING, nipple, hex, 1/2 NPTF	3
532	117682	BUSHING, strain relief	1
	1	, 3	l l

Ref.	Part	Description	Qty.
534	/11	LATCH, operator	7
535	81/2080 -1/11	CONTACT, block, no	7
536		SWITCH, disconnect 63 amp	1
537		CONTACT, auxiliary, disconnect, 80 amp	1
538		HARNESS, uni, M12, 5P, dc power, CS1	1
539	122487	CABLE, can, male-female, 1.5 m	1
540	597151	FITTING, elbow	1
541	110475	FITTING, street, tee	1
542	556405	FITTING, 1/2 x 1/8 NPTF hex red	1
543	23232-0 0	SWITCH, pressure, adjustable	1
544	125431	FITTING, elbow, male, swivel	6
546		HARNESS, uni, M12, 8P, MTR I/O	1
547	81/2072 -2/11	LIGHT, led, white, 24 VDC, latch	1
549	120897	REGULATOR, air, with integral gauge	1
550	114114	FITTING, elbow, male, swivel	2
551		BRACKET, reg, uni, electric	1
552	113783	SCREW, machine, pn hd	5
553	100016	WASHER, lock	2
554	100015	NUT, hex mscr	2
555	84/0805 /89	CABLE, tie mount	15
556	123466	CONNECTOR	1
557	102410	SCREW, cap soc hd	2
558	100068	WASHER, lock, spring	2
559	100072	NUT, hex mscr	2
560		CABLE, GCA, can, M12, 5P, F	1
561	123680	CABLE, can, male/male 0.5 m	1
563		BARRIER, enclosure, uni, electric	1
564	81/2081 -1/11	CONTACT, block, nc	3
565	125410	FITTING, coupling, 1/4 x 1/4 NPTF	2
566	125472	TUBE, pneumatic, polyurethane	0.5 ft
567	125473	TUBE, pneumatic, polyurethane	11 ft
568	125474	TUBE, pneumatic, polyurethane	13 ft
569	114469	FITTING, elbow, m swivel	4
570	125416	FITTING, union, tee	5
571	125422	FITTING, reducer, plug-in	4
572	617569	FITTING, reducer, plug-in	2
573	125501	VALVE, pneumatic, check, push in	1

Ref.	Part	Description	Qty.
574	114111	FITTING, connector, male	1
575	125515	FITTING, tee, branch, swivel,	1
		male	
576	125415	FITTING, union, tee 1/4 tube	1
577	C19019	FITTING, union swivel	1
578		VALVE, sol, 1/2 NPT, 24 VDC	1
580	123967	KNOB, operator disconnect	1
581▲	196548	LABEL, caution	1
582		HARNESS, uni, 20 AWG, 15	1
		cond, door sw	
583		VALVE, relay, air, 1/4, PTC, swivel	1
584		FERRULE, wire, 22 AWG	1

[▲] Replacement safety labels, tags, and cards are available at no cost.

Enclosure Back Panel



Enclosure Back Panel

Ref.	Part	Description	Qty.
601		PANEL, electric, unidrum, right	1
200	100150	hand	10
602	123452	HOLDER, anchor, wire tie, nylon	14
603	103833	SCREW, mach, CRBH	
604		LABEL, panel, uni, electric, multiple	1
605		HARNESS, uni, M8, 4P, SOL1	1
606		HARNESS, uni, M8, 4P, SOL2	1
607		HARNESS, uni, M8, 4P, SOL3	1
608		VALVE, dual, 4/3, CS, remote	1
000	105101	pilot	4
609	125431	FITTING, elbow, male, swivel	
610	107445	SCREW, cap, sch	2
611	121537	MANIFOLD, 10-32 in., 1/8 NPT out, nibr	2
612	124892	FITTING, elbow, swivel, 1/4 tube	2
		x 10-32 m	
613	114158	FITTING, adapter, Y	1
614	256559	VALVE, assembly, solenoid, refill,	2
		PR70	
615	25V521	SOLENOID, 1/8 NPT, 24 VDC,	1
040	507454	12W	4
616	597151	FITTING, elbow	2
617	C19965	SCREW, cap, socket head	
618	125505	NUT, pneumatic, regulator, plast	1
619	125508	BRACKET, mounting, regulator	
620	551787	SCREW, cap, 10, ss, but hd	2
621	125507	VALVE, pneumatic, regulator, 1/4 NP	1
622		CONNECTOR, male	2
623	125511	GAUGE, pressure, air	1
624		CIRCUIT, breaker, 2P, 3A, UL489	1
625	123298	CIRCUIT, breaker, 2P, 20A,	2
		UL489	
627	117666	TERMINAL, ground	1
628	100985	WASHER, lock ext	1
629	113783	SCREW, machine	1
631		RELAY, 24 VDC, 6A/240V, safety	1
632		POWER SUPPLY, 24VDC,	1
		DC-DC, 120W, 5A	
643	123386	RELAY, 24VDC coil, spdt, 6A/240V	1
644	125425	FITTING, union, push in, 5/32	1
		tube	
645		VALVE, check, air, 1/2 PTC	1
647		POWER SUPPLY, 24VDC, 1.0A,	1
		24W	

Elevator Assembly, 241902

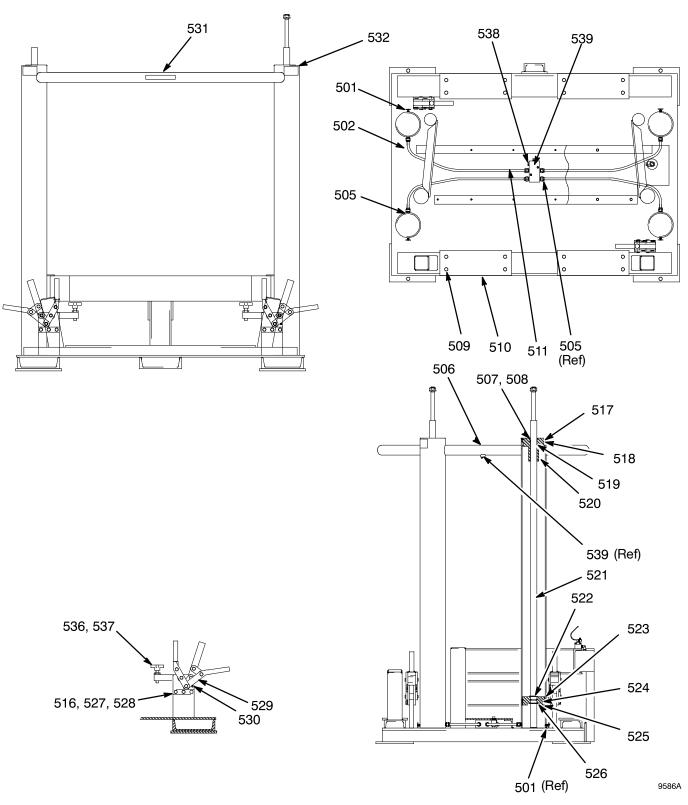


Fig. 1

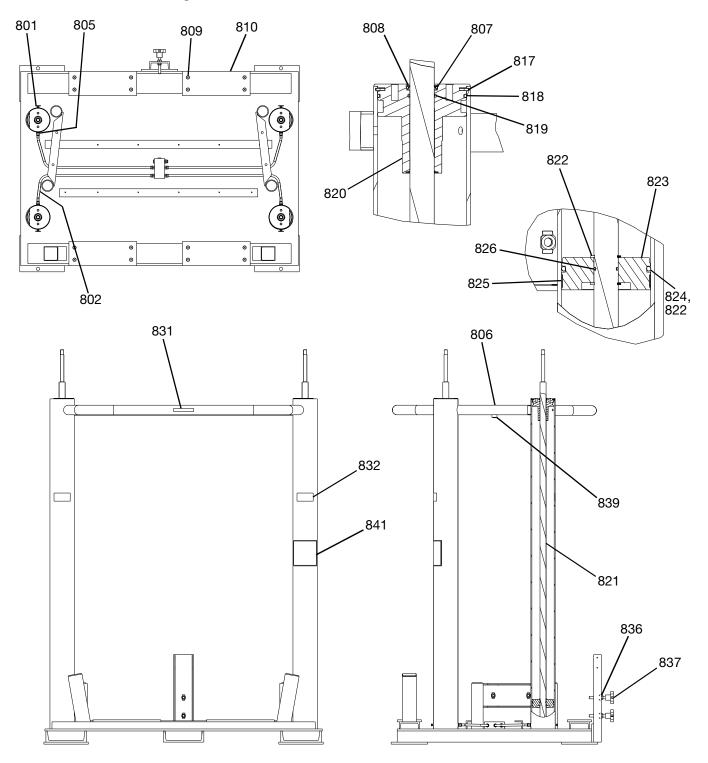
Elevator Assembly, 241902

Ref.	Part	Description	Qty.
701	517269	DRAIN COCK	4
702	054139	TUBE; 1/2 in.	11.3 ft
705	114129	CONNECTOR, male	8
706		FRAME, elevator	1
707*	C31001	WIPER, rod	4
708*	C03043	RING, snap	4
709	C20808	SCREW, socket, flat-head	16
710	617179	PAD, rest	4
716	100321	NUT	6
717*	C03042	RING, lock	4
718*	121306	O-RING	4
719*	156593	O-RING	4
720	C31000	SLEEVE	4
721	617176	ROD, lift	4
722*	C20417	RING, retaining	8
723	C03046	PISTON, elevator	4
724*	C20280	O-RING	4
725*	C03047	GUIDE, band	4
726*	158776	O-RING	4
727	C19130	SCREW, cap, hex hd	6
728	100018	WASHER, lock	6
729	194968	CLAMP	2
730	517281	PIN, spring	2
731▲	C14022	LABEL, warning	2
732▲	C14007	LABEL, warning	4
736	100681	NUT, jam, hex	2
737	517411	KNOB	2
738	114111	CONNECTOR, male	1
739	100361	PLUG, pipe	3

^{*} These parts may be purchased separately or in Repair Kit 918110.

▲ Replacement safety labels, tags, and cards are available at no cost.

Elevator Assembly



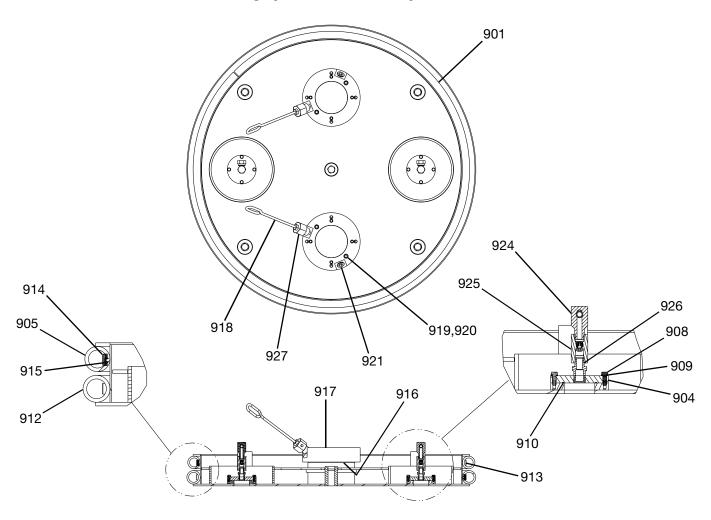
Elevator Assembly

Ref.	Part	Description	Qty.
801	517269	VALVE, drain cock	4
802	054139	TUBE, nylon, rd	11.3 ft
805	114129	FITTING, connector, male	8
806		ELEVATOR, weldment, 1000L,	1
		tall	
807*	C31001	WIPER, rod, 1.5 in.	4
808*	C03043	RING, snap, internal, 1.875	4
809	C20808	SCREW, sockethead, flat	16
810	617179	PAD, rest	4
817*	C03042	RING, spirolox	4
818*	121306	PACKING, o-ring	4
819*	156593	PACKING, o-ring	4
820	C31000	SLEEVE, guide	4
821		ROD, lift	4
822*	C20417	RING, retaining, external, 1.500	8
823	C03046	PISTON, elevator	4
824*	C20280	O-RING	4
825*	C03047	GUIDE, band	4
826*	158776	PACKING, o-ring	4
831▲	C14022	LABEL, warning	2
832▲	15J074	LABEL, safety, crush & pinch	4
836	100681	NUT, jam, hex	2
837	16U114	KNOB, clamp, UniDrum, 1000L	2
838	114111	FITTING, connector, male	1
839	100361	PLUG, pipe	4
841▲	15M511	LABEL, warning, ENG/SPAN/FRE	1

^{*} These parts may be purchased separately or in Repair Kit 918110.

▲ Replacement safety labels, tags, and cards are available at no cost.

Follower Plate Assembly (1000 Liter SS)



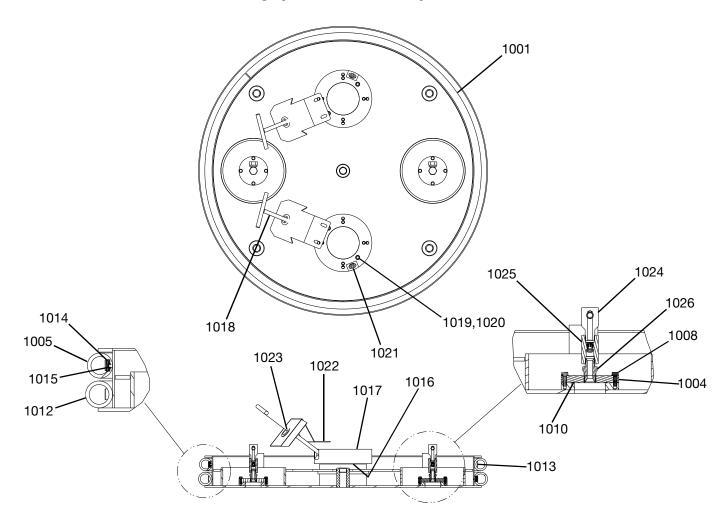
Follower Plate Assembly (1000 Liter SS)

Ref.	Part	Description	Qty.
901		INDUCTOR, plate, weldment,	1
		1000 mm, SST	
904		PLATE, blow-off, air, SST	2
905	16X984	HOSE, wiper	1
908	100022	SCREW, cap, hex head	8
909	100016	WASHER, lock	8
910	112245	PACKING, o-ring	2
912*	16V045	HOSE, wiper	1
913		STRIP, carbon steel	24 ft
914	101817	CLAMP, banding	2
915	115785	SCREW, set, socket head	2
916	617230	GASKET	2
917		ADAPTER, ring, SST	2
918		HANDLE, bleed, SST, assembly	2
919	C19843	SCREW, cap, socket head	4
920	106115	WASHER, lock (hi-collar)	4

Ref.	Part	Description	Qty.
921	125009	PLUG, 3/4 in. NPT, socket head, M, SS	2
924		FITTING, swivel, union, 90 degree	2
925	114243	VALVE, check	2
926	123724	FITTING, nipple, hex, 1/2 NPT x 3/8 NPT	2
927		ADAPTER, bleed, UniDrum, SST	2
928*	24X821	KIT, banding, seal, UniDrum	1

To replace the seals, order two hose wipers (16V045) and banding kits (24X821).

Follower Plate Assembly (1000 Liter CS), 24R401



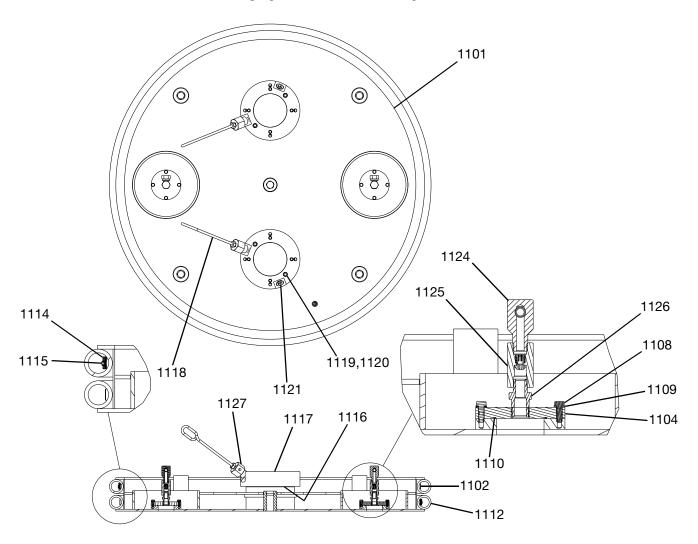
Follower Plate Assembly (100 Liter CS), 24R401

Ref.	Part	Description	Qty.
1001		INDUCTOR, plate, weldment,	1
		1000 mm	
1004	16V019	PLATE, blow-off, air	2
1005	16X984	HOSE, wiper	1
1008	100022	SCREW, cap, hex head	8
1009	100016	WASHER, lock	8
1010	112245	PACKING, o-ring	2
1012*	16V045	HOSE, wiper	1
1013		STRIP, carbon steel	24 ft
1014	101817	CLAMP, banding	2
1015	115785	SCREW, set, socket head	2
1016	617230	GASKET	2
1017	196072	ADAPTER, ring	2
1018		PLUG, vent, UniDrum,	2
		Check-Mate	

Ref.	Part	Description	Qty.
1019	C19843	SCREW, cap, socket head	4
1020	106115	WASHER, lock (hi-collar)	4
1021	102726	PLUG, pipe headles	2
1022	196122	SHIELD	2
		GROMMET, rubber	2
1024	217430	FITTING, swivel, union, 90 degree	2
1025	114243	VALVE, check	2
1026		FITTING, nipple, pipe, RDCG	2
1027*	24X821	KIT, banding, seal, UniDrum	1

To replace the seals, order two hose wipers (16V045) and banding kits (24X821).

Follower Plate Assembly (300 Gallon SS), 24R972



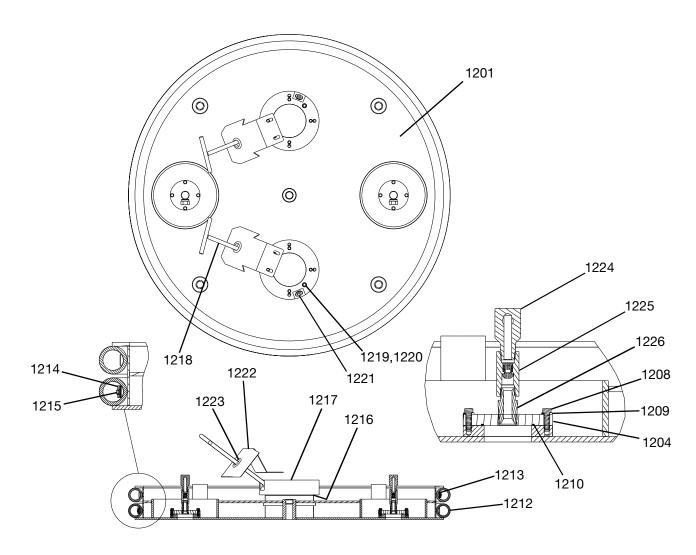
Follower Plate Assembly (300 Gallon SS), 24R972

Ref.	Part	Description	Qty.
1101	24R955	INDUCTOR, plate, weldment,	1
		SST, 41.5 in.	
1104		PLATE, blow-off, air, SST	2
1108	100022	SCREW, cap, hex head	8
1109	100016	WASHER, lock	8
1110	112245	PACKING, o-ring	2
1112*	617195	HOSE, wiper	2
1113*		STRIP, carbon steel	24 ft
1114*	101817	CLAMP, banding	2
1115*	115785	SCREW, set, socket head	2
1116	617230	GASKET	2
1117		ADAPTER, ring, SST	2
1118		HANDLE, bleed ,SST, assembly	2
1119	C19843	SCREW, cap, socket head	4

Ref.	Part	Description	Qty.
1120	106115	WASHER, locker (hi-collar)	4
1121	125009	PLUG, 3/4 in. NPT, socket head, M, SS	2
1124	217430	FITTING, swivel, union, 90 degree	2
1125	114243	VALVE,CHECK	2
1126	123724	FITTING, nipple, hex, 1/2 NPT x 3/8 NPT	2
1127		ADAPTER, bleed, UniDrum, SST	2

^{*} Parts used in wiper repair kit (918241).

Follower Plate Assembly (300 Gallon CS)



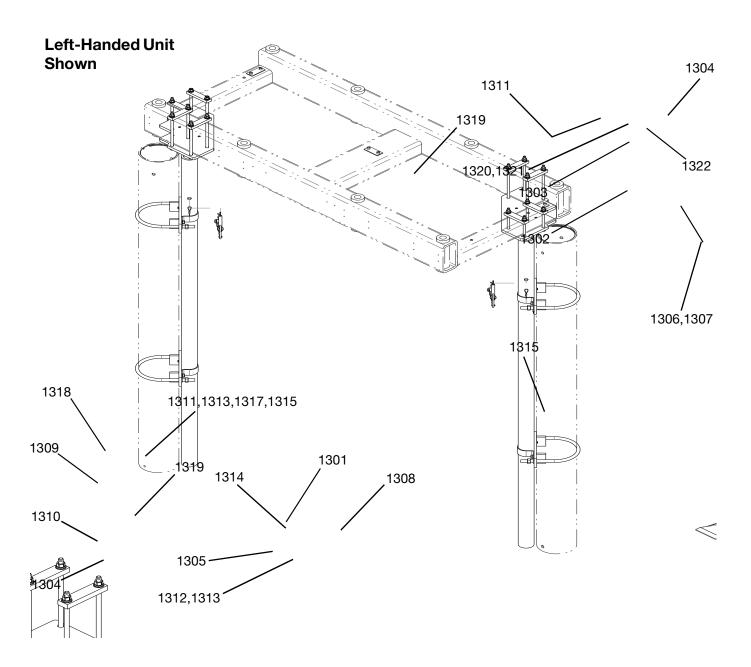
Follower Plate Assembly (300 Gallon CS)

Ref.	Part	Description	Qty.
1201	233040	INDUCTOR, plate, weldment	1
1204	16V019	PLATE, blow-off, air	2
1208	100022	SCREW, cap, hex hd	8
1209	100016	WASHER, lock	8
1210	112245	PACKING, o-ring	2
1212*	617195	HOSE, wiper	2
1213*		STRIP, carbon steel	24 ft
1214*	101817	CLAMP, banding	2
1215*	115785	SCREW, set, socket head	2
1216	617230	GASKET	2
1217	196072	ADAPTER, ring	2
1218	233044	PLUG, vent	2
1219	C19843	SCREW, cap, socket head	4

Ref.	Part	Description	
		WASHER, lock (hi-collar)	4
		PLUG, pipe headles	2
1222	196122	SHIELD	2
		GROMMET, rubber	2
		FITTING, swivel, union, 90 degree	2
		VALVE, check	2
1226	159239	FITTING, nipple, pipe, RDCG	2

^{*} Parts used in wiper repair kit (918241).

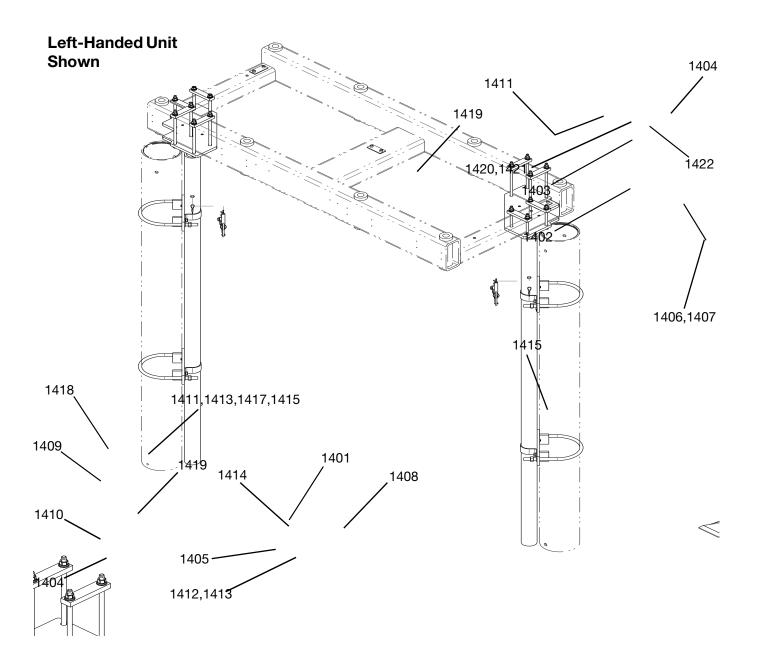
Safety Pin Maintenance Kit, 26B772



Safety Pins, 26B772

Ref.	Part	Description	Qty.
1301	26B769	BRACKET, cylinder support	4
1302	18D250	TUBE, support, outer	2
1303	18D251	TUBE, support, inner	2
1304	18D249	PLATE, base, lock out	2
1305	133303	STRAP, pipe, 2 in.	4
1306	16Y456	PIN, safety, hitch	2
1307	15G945	CABLE, lanyard, 24 in.	2
1308	15G946	BOLT, U, 1/2 x 8.375	4
1309	133306	SCREW, HHC	8
1310	123389	SCREW	8
1311	101971	WASHER, thrust	32
1312		SCREW, HHC	8
1313	100133	WASHER, lock, 3/8	24
1314	100018	WASHER, lock, spring, 1/2	8
1315	113500	ADHESIVE, anaerobic	1
1317	100307	NUT, hex	16
1318	18D253	PLATE, mounting, u-bolt, 3/8	7
1319	18D254	PLATE, mounting, u-bolt, 3/8,	1
		thk	
1320	18D252	BRACKET, lock out, unidrum	2
1321	113802	SCREW, hex head, flanged	
1322	133305	PIN, clevis	2

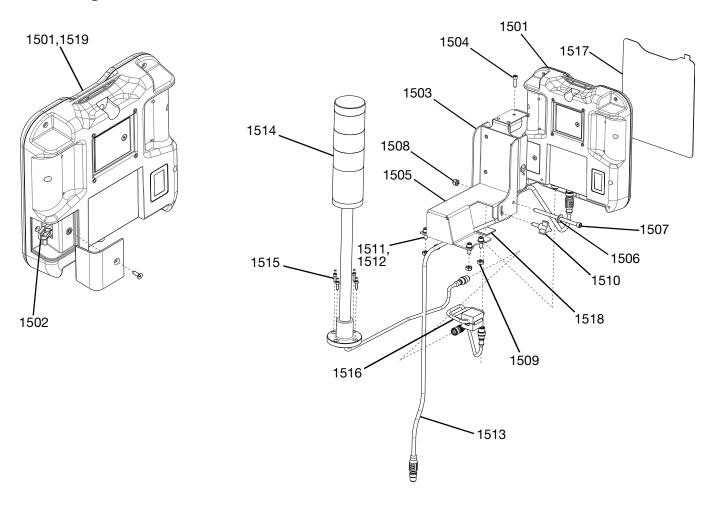
Safety Pin Maintenance Kit, 26B774



Safety Pins, 26B774

Ref.	Part	Description	Qty.
1401	26B769	BRACKET, cylinder support	4
1402	18D257	TUBE, support, outer	2
1403	18D258	TUBE, support, inner	2
1404	18D249	PLATE, base, lock out	2
1405	133303	STRAP, pipe, 2 in.	4
1406	16Y456	PIN, safety, hitch	2
1407	15G945	CABLE, lanyard, 24 in.	2
1408	15G946	BOLT, U, 1/2 x 8.375	4
1409	133306	SCREW, HHC	8
1410	123389	SCREW	8
1411	101971	WASHER, thrust	32
1412		SCREW, HHC	8
1413	100133	WASHER, lock, 3/8	24
1414	100018	WASHER, lock, spring, 1/2	8
1415	113500	ADHESIVE, anaerobic	1
1416	100307	NUT, hex	16
1417	18D253	PLATE, mounting, u-bolt, 3/8	7
1418	18D254	PLATE, mounting, u-bolt, 3/8,	1
		thk	
1419	18D252	BRACKET, lock out, UniDrum	2
1420	113802	SCREW, hex head, flanged	4
1421	133305	PIN, clevis	
1422	18D256	PLATE, base, lock out,	1
		UniDrum, 1K	

ADM Light Tower Kit, 26D425

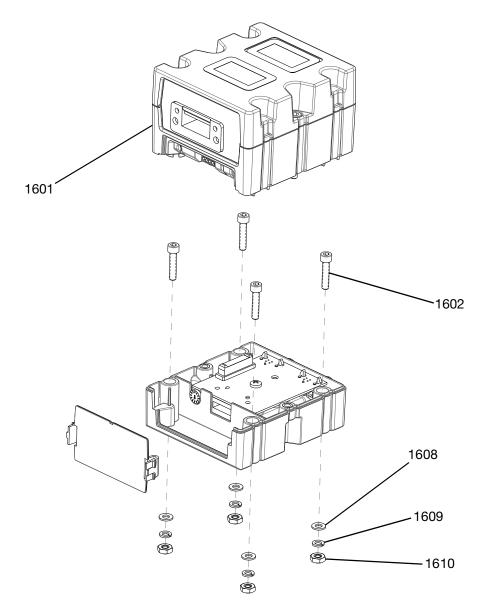


ADM Light Tower Kit, 26D425

Ref.	Part	Description	Qty.
1501	24E451	MODULE, GCA, ADM	1
1502	15M121	TOKEN, GCA, key, SFT32, black	
1503	255639	BRACKET, mounting, assembly	
1504	120904	SCREW, SHCS, M5 x 0.8 x 18 mm	1
1505	255633	BRACKET, pendant pivot, painted	1
1506	110755	WASHER, plain	1
1507	121250	SCREW, SHCS, 1/4 UNC x 4.25	1
1508	102040	NUT, lock, hex	1
1509	100015	NUT, hex mscr	
1510	121253	KNOB, display adj., ram pkgs	1
1511	100016	WASHER, lock	
1512	121112	SCREW, cap, socket head	4

Ref.	Part	Description	Qty.
1513	122487	CABLE, CAN, male-female,	1
		1.5 m	
1514	255468	KIT, acc., light tower, tc ram	1
1515	112310	SCREW, cap, SCH	4
1516	122030	CABLE, GCA, M12-5P	1
1517	15V551	SHIELD, membrane, ADM	0.1
1518	84/0805/89	CABLE, tie mount,	1
		1X1SQW/adhesive	

CGM Kit, 26D426, 26D427, 26D428, and 26D429



CGM Kit, 26D426, 26D427, 26D428, and 26D429

Ref.	Part	Description	Qty.
1601	CGMEP0	MODULE, GCA, GATEWAY, ASSM, EP	1
	CGMDN0	MODULE, GCA, GATEWAY, ASSM, DN	1
	CGMPN0	MODULE, GCA, GATEWAY, ASSM, PN	1
	CGMPB0	MODULE, GCA, GATEWAY, ASSM, PB	1
1602	105209	SCREW, cap, socket head	4

Ref.	Part	Description	Qty.
1603*	121000	CABLE, CAN, female / femaile	1
		0.5 m	
1604*	18D562	TOKEN, software, GCA, map,	1
		uni	
1606*	26D432	FLASH DRIVE, programmed,	1
		UniDrum	
1608	116876	WASHER, flat	4
1609	100020	WASHER, lock	4
1610	100166	NUT, full hex	4

Not shown

Recommended Spare Parts

Spare Parts for Pump and Electric Motor

Refer to the appropriate manual listed in **Related Manuals** on page 2.

Spare Parts for 47:1 and 35:1 E-Flo UniDrum Supply Units

The customer should maintain an inventory of the spare parts (per unit) listed below.

CST Units	SST Units	Description	Qty.
515147	515147	AIR REGULATOR	1
V1M350	V1M350	RECIRCULATING VALVE KIT, see manual 3A1792	2
102774	102774	LUBRICATOR KIT	1
918110	918110	AIR CYLINDER KIT	1
918241	918241	WIPER KIT	1

Technical Specifications

	US	Metric	
Driver thrust	4840 lbs	2195 kg	
Stroke length	4.75 in.	120.65 mm	
Maximum fluid operating temperature	180°F	82.3°C	
Maximum driver cycle rate	25 cycles per minute	I	
Line voltage (depending on model)	200-240 VAC, 3Ø Delta 380-420 VAC, 3Ø, Wye 420-480 VAC, 3Ø Delta	e, 50/60 Hz	
Compressed air requirement	80 psi (max)	0.55 MPa, 5.5 bar (max)	
Main air inlet size	1/2 in. npt(f)		
Fluid outlet size	1-1/4 in. npt(f)		
Ambient operating temperature range (supply system)	41-104°F	5-40°C	
Displacement pump effective area	See pump manual. See Related Manuals on page 2.		
Wetted parts	See pump manual. See	e Related Manuals on page 2.	
Full Load Amperage			
240V systems	20A		
400V systems	35A		
480V systems	10A		
Maximum Fluid Working Pressure			
290cc Dura-Flo	2800 psi (193 bar, 19.3 MPa)		
430cc Dura-Flo	1900 psi (131 bar, 13.1	MPa)	
300 Gallon Supply System Overall Dimension	ıs		
Width	85.7 in.	2177 mm	
Depth	78.7 in.	1999 mm	
Height (lowered)	141.9 in.	3605 mm	
Height (raised)	51.9 in.	1319 mm	
Weight (approximate)	1450 lbs	1882 kg	
1000 Liter Supply System Overall Dimensions	5		
Width	98.4 in.	2500 mm	
Depth	80.7 in.	2050 mm	
Height (lowered)	167 in. 4242 mm		
Height (raised)	54.9 in. 1395 mm		
Weight (approximate)	1450 lbs 1882 kg		
Noise (dBa)			
Normal operation (dispensing)		< 70 dBA	
Drum change		102.5 dBA	
Sound pressure measured per EN ISO-11202:20	010		

California Proposition 65

CALIFORNIA RESIDENTS

MARNING: Cancer and reproductive harm – www.P65warnings.ca.gov.

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

FOR GRACO CANADA CUSTOMERS

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Graco Information

Sealant and Adhesive Dispensing Equipment

For the latest information about Graco products, visit www.graco.com.

For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor, go to www.graco.com, or call to identify the nearest distributor.

If calling from the USA: 1-800-746-1334

If calling from outside the USA: 0-1-330-966-3000

All written and visual data contained in this document reflects the latest product information available at the time of publication.

Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 3A8736

Graco Headquarters: Minneapolis International Offices: Belgium, China, Japan, Korea

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