

GENUINE GRACO PARTS AND ACCESSORIES

Glutton Pump Repair Kits



For Series 400, 1200, and 2500 Glutton Pumps

406817C



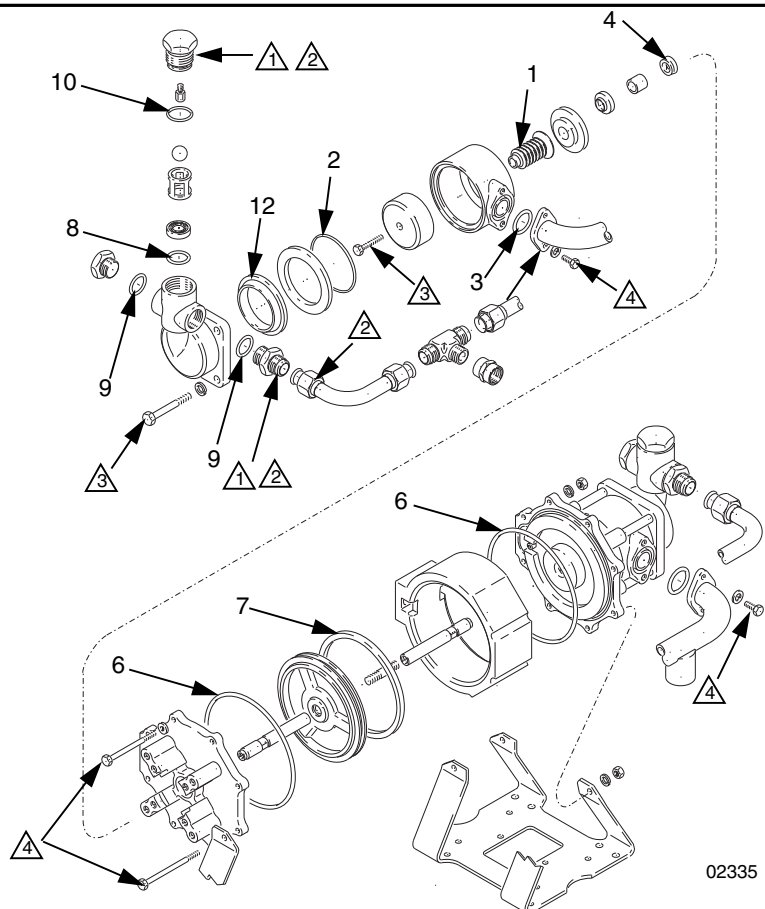
Important Safety Instructions

Read all warnings and instructions in your pump manual. Save those instructions.

Kit 24C134 and 24C135 for 400 Series
 Kit 24C130 and 24C131 for 1200 Series
 Kit 24C132 and 24C133 for 2500 Series

Ref.	Description	Qty.
1	BELLOWS, Glutton	2
2	PACKING, o-ring	2
3	PACKING, o-ring (for all other models)	4
	PACKING, o-ring (for 24C132 and 24C133)	2
4	PACKING, u-cup	2
6	PACKING, o-ring	2
7	SEAL, quad	1
8	PACKING, o-ring	2
9	PACKING, o-ring	4
10	PACKING, o-ring	2
12	SEAL, piston	2

- Lubricate threads
- Torque to 55-85 ft-lb (75-115 N•m)
- Torque to 35-40 ft-lb (47-54 N•m)
- Torque to 7.4-12.5 ft-lb (10-17 N•m)



02335

Graco Inc. P.O. Box 1441 Minneapolis, MN 55440-1441

406517 Rev. C 2019-03

Copyright 2009, Graco Inc. is registered to I.S. EN ISO 9001