

InvisiPac™ HM25 Tank-Free™

Mounting Adapter Plate Kit

407070C

EN

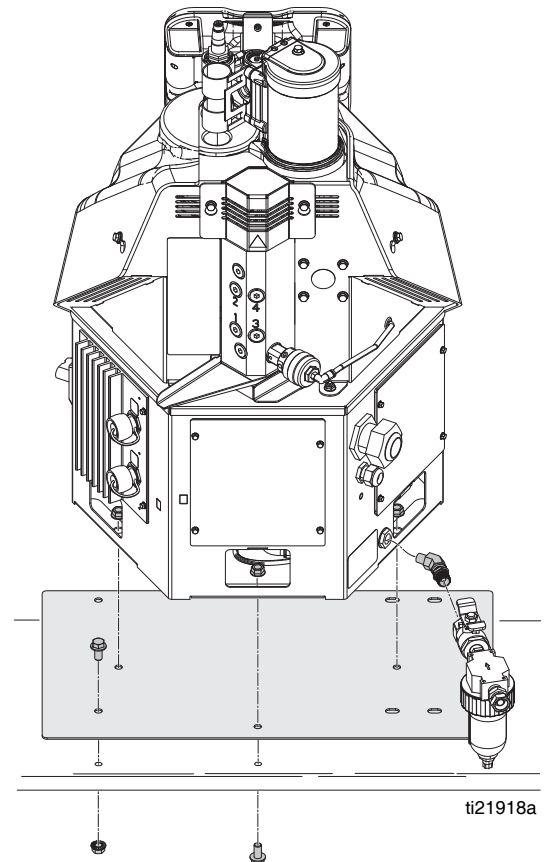
For installing InvisiPac in place of an existing hot melt applicator system. For professional use only.

Not approved for use in explosive atmospheres or hazardous locations.



Important Safety Instructions

Read all warnings and instructions in InvisiPac system manual 3A2347. Save all instructions.



Parts

Bolt Hole Dimensions

- A 9.8 in. (249 mm)
- B 14.843-15.157 in. (377.0-385.0 mm)
- C 17.003-17.317 in. (431.9-439.9 mm)
- D 23.0 in. (584.2 mm)
- E 13.0 in. (330.2 mm)

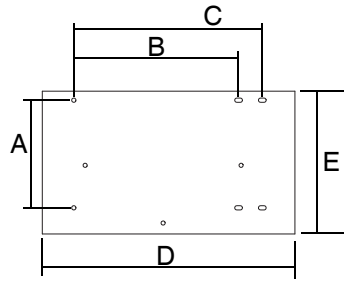
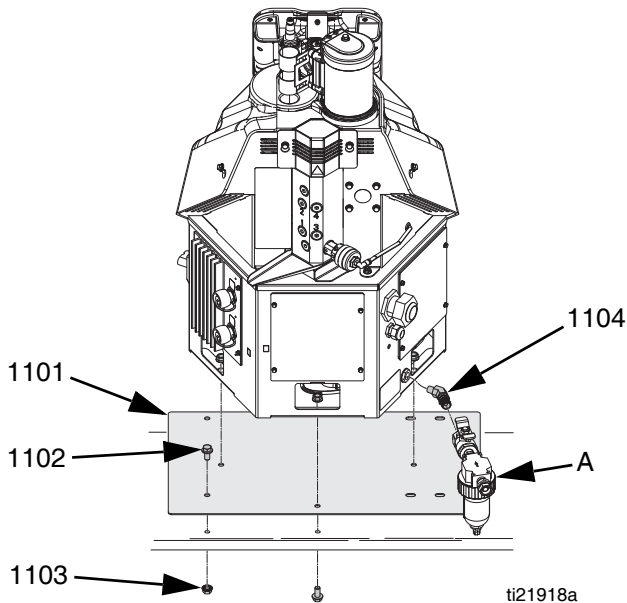
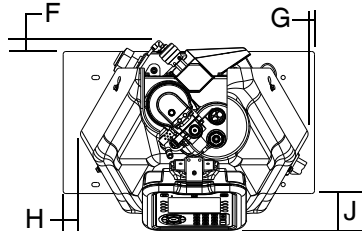


Plate Extension Dimensions

- F 0.99 in. (25.1 mm)
- G 0.58 in. (14.7 mm)
- H 1.58 in. (40.1 mm)
- J 3.36 in. (85.3 mm)



Installation

1. Remove existing hot melt applicator system.
2. Use six screws (1102) and six nuts (1103) to secure adapter plate (1101) through the existing holes from the previous system.
3. Align the InvisiPac system with the bolts on the adapter plate (1101) then place onto the adapter plate (1101).
4. Use the remaining three nuts (1103) to secure the InvisiPac system to the adapter plate (1101).
5. Use elbow fitting (1104) to install system air inlet filter (A, not included with kit).

Ref	Part	Description	Qty
1101	---	PLATE, adapter	1
1102	112395	SCREW flange head cap	6
1103	112958	NUT, hex, flanged	9
1104	121283	FITTING, elbow, 45 degree	1

Graco Information

Sealant and Adhesive Dispensing Equipment

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For patent information, see www.graco.com/patents.

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Original instructions. This manual contains English. MM 407070

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Revision C, January 2017